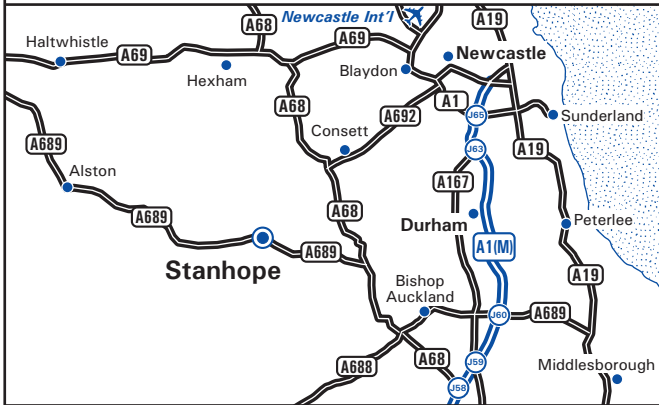


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**From the South**

- Leave the A1(M) at junction 58 (signposted Corbridge A68).
- Join the A68 for 14.9 miles (through West Auckland, Toft Hill and Fir Tree) until the roundabout junction with the A689.
- Turn left onto the A689 (signposted Stanhope).
- Remain on the A689 for 9 miles.
- Entering Stanhope, pass the petrol station on the left and take the next left turn onto Bond Isle Way.
- The plant is located on the left (see inset).

**From the North**

- From the A1 follow signs for the A69.
- Head west on the A69, signposted Hexham and Carlisle.
- Leave the A69 at the A68, signposted Darlington.
- Remain on the A68 for 8.2 miles.
- Turn right onto the B6278 (signposted Stanhope) and continue for 9.7 miles. On entering Stanhope, turn left onto the A689.
- After approximately 1 mile, turn right into Bond Isle Way.
- The plant is located on the left (see inset).

**Please Note:** In winter it is recommended that southbound visitors use the A1(M) down to junction 58 and follow directions from the South.

**By Air** ✈

- The plant is located 30 miles from Newcastle International Airport.

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